



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6796941-12
Job Sheet 175214



Part No: RB6796941-12

Job Qty: 8 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 5/15/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RB6796941-12 Rev 2 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		5/15/18	0.00	0.00	Purchasing		4/19/18/30
110	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging2		4/19/18/30
120	QC	8 pcs		5/15/18	0.00	0.00	QC6		38
130	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging3		9-88
140	QC21-FG	8 Ea		5/15/18	0.00	0.00	QC21		9-88

Part Op 100 - Issue P/O: 39463 MANUFACTURE RB6796941-12 AS PER DWG Supplier: WEJAY -Certificate of conformity
Descriptions: is required

MAR 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-12P	ADAPTER	8 pcs (1 ea)	100-Purchasing	50 76401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796941-12P	8	2	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 10:01 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S076462



Part: RB6796941-12

Job No: 175214

Serial No/Batch: S076462

Revision: 2

Inspector:

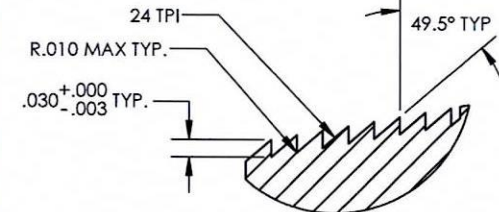
Exp Date: 05/30/2018

Instructions:

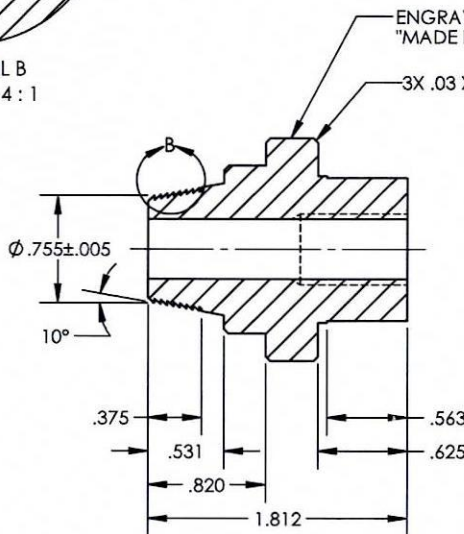
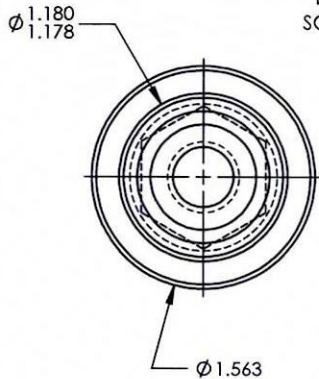
Date: 05/30/18

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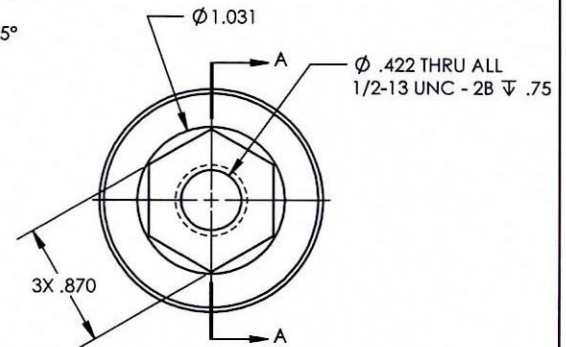
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		CH'D MINOR Ø TO .755±.005 TO MATCH ORIGINAL PRINTS. CH'D PRINT TOL. TO MATCH ORIGINAL PRINTS	2/14/2013	BIM	GE
I		CH'D HEX DIM. FROM .860 TO .870 ACROSS FLATS	10/9/2013	RJC	GE
2	16-0192	UPDATED TO NEW STANDARDS. CH'D MAT'L WAS 41L40 IS 4140/4142. ADDED FINISH SPEC QMSI-6.2.2. B/O REV D.	10/27/2016	DPD	JAG



DETAIL B
SCALE 4 : 1



SECTION A-A



HIDDEN LINES OMITTED
FOR CLARITY

NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE ADAPTER	
DWG NO. RB6796941-12	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
SEAT RC 32-36	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .010 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 1°
DRAWN BY: COLE	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.4M-2003
	USED ON MODEL
	SEE NOTE 1
SCALE 1:1	DATE 7/17/2000
	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			-12	1	ADAPTER	4140/4142	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039463

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039463

PO Date: 3/29/18

Due Date: 5/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: quote no. WJ-9914

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RB6796941-12P			ADAPTER	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$244.00/pcs	\$1,952.00
Line Item Note job no. 175214											
2	RB6796941-203-11P			Knob	Firmed	5/15/18	8 Ea	0 Ea	8 Ea	\$330.00/Ea	\$2,640.00
Line Item Note job no. 175215											
3	RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note job no. 175216											
4	RB6893505P			PUSHER SEAL	Firmed	5/15/18	58 pcs	0 pcs	8 pcs	\$240.00/pcs	\$1,920.00
Line Item Note job no. 175217 + 178354											
5	RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	5/15/18	68 pcs	0 pcs	8 pcs	\$331.00/pcs	\$2,648.00
Line Item Note job no. 175218 + 178335											
6	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$274.00/pcs	\$2,192.00
Line Item Note job no. 175219 + 178352											
7	RB6893728P			PUSHER-SEAL INSTALLATION FRONT	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$273.00/pcs	\$2,184.00
Line Item Note job no. 175220 + 178353											
										Grand Total: \$15,256.00	

Order Notes

CL (74)



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: May 24, 2018	
		P.O.# 039463	
		WEJAY JOB# 39061	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6796941-12P 'Adapter'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-12/ Rev. 2
RB6796941-203-11P 'Slide Hammer ass'y' (components)	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-203-11/ Rev. 3
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	5	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	6	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	4	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B
RB6893728P 'Pusher, Seal Inst. Front Spare Pad'	3	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893729/ Rev. A

DA6
38
9-88

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory